Form: rorocess

	Tuesday, 10/30/2007 8:53:34 AM Kim Johnston	wasaa Chaat		50
	P	rocess Sheet		
Customer Job Number Estimate Numb P.O. Number This Issue Prsht Rev. First Issue Previous Run Written By Checked & App Comment Additional Prod	: 10/30/2007 S.O. No. : NA : NC : NC : Type : MACHINED PARTS : 35414 proved By : Est Rev: A 05.01.12 New Issue KJ/JL	Part Number Part Number Drawing Number Project Number Drawing Revision Material Due Date	: GHW ASSEMBLY : D412729011 : DSK 092 REV B : N/A : A : DA : 12/10/2007 Qty:	1 Um; Each
Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	DC Do	OCUMENT CONTROL		
· .			\	ड उमावन
Con	nment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP	DA12 729-011 CHC003	J 0861107	
2.0		HW MEDIUM BELL	086107	#
2.0	33410A	THE MEDICINISEE		
Con	nment: Sub-Component GHW MEDIUM BELL D412-729-041 B <u>3571</u> 6分	/2	8/01/02	
3.0		ACKAGING RESOURCE #1		
Con	nment: PACKAGING RESOURCE #1 Pick Packing Kit			
4.0		SPECT 100% KITS FOR COMPLE	TENESS	
-	nment: INSPECT 100% KITS FOR COMPLETENESS	<u> </u>		
5.0		ACKAGING RESOURCE #1	08/01/07	
Con	nment: PACKAGING RESOURCE #1	0.700.044		
· · · · ·	Identify and pack for shipping as per PPP D41 Location: PPP Rev:	1 50 ((x)	
6.0	QC21 FII	NAL INSPECTIONW/O RELEASE		\mathcal{O}
Com	nment: FINAL INSPECTION/W/O RELEASE			08/01/09
3011	THAL INCLEOUS TOWN WOULD THE	1	. / 9	OCHO LOS
Job Completion		13005	1 (7	·

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W /O:			WORK ORDER C	HANGES				
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
-					,,			
Part No):	PAR #:	Fault Category:	NCR: Yes	No) DQ	A:[Date: <u>_</u>	<u> 5810910</u>

					_				
		QA: N/C Closed:				C Closed:	Date:		
NCR:			WORK ORD	ER NON-CONFORMAN	CE (NCR)		· <u>·</u>	· . · ·	
DATE	STEP	Description of NC	Corrective Action Section B			Verification	A	Ammount	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
	1					1	}		

NOTE: Date & initial all entries



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DESIGN	₩	DRAW	BY	DART AEROSPACE LTI HAWKESBURY, ONTARIO, CANAD	
CHECK	ED	ARPRO	VED	DRAWING NO.	REV. B
P	F	PHU	<i></i>	DSK 092 s	HEET 1 OF 1
DATE				TITLE	SCALE
	05.0	02.18		HYD. GROUND HANDLING	1:5
Α	0	4.12.06		NEW ISSUE	
В	0	5.02.18		REDESIGN TO FIT NEW WHEEL ASS"	Y

D3330-17 HANDLE HEX BOLT 1/4"-20 x 1" LONG (1) FLAT WASHER 1/4" TYPE B WIDE (1) SOCKET (1) D2728-7 D3330-9 TOP LABEL (1) PLATE (1) D3330-5 FRONT PANEL (1) D3330-7 BACK PANEL (1) (NOT SHOWN, SIMILAR TO D3330-5) D3330-15 HANDLE (1)-D3309-3 LABEL (2 PLACES) **D3333-3 SLIDING** PLATE (2 PLACES)

D3233-041 WHEEL ASS'Y (2 PLACES)

D3336-1 JACK (1)

D3333-1 BASE

PLATE (1)

D3330-19 HANDLE RIM (1)

HEX. SOCKET

CAP SCREW 1/4"-20 x 0.75".

AN960JD416 FLAT WASHER

(2 PLACES)

D3309-1

LABEL (1) D3331-041

HANDLE ASS'Y (1)

D3335-3 LONG SPRING (1) (NOT SHOWN) D3332-041 LONG PIN ASS'Y (1)

D3233-1 INSIDE WASHER (2 PLACES)

D3233-3 OUTSIDE WASHER (2 PLACES)

SLOTTED NUT 1"-14 UNF AND **ROUND COTTER** PIN 1/8" x 2" LONG (2 PLACES)

NOTE:

D3334-1 WHEEL SHAFT (2 PLACES)

> D3333-5 RAIL (4 PLACES)

D3330-11

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LONG PIN BRACKET (1)

HEX. BOLT 3/8"-24 UNF x 1.25" LONG **REG. SPRING LOCK WASHER 3/8"** (8 PLACES)

HEX. BOLT 5/16"-18 UNC x 1.50" LONG FLAT WASHER TYPE B NARROW 5/16" STD. HEX. NYLON LOCK NUT 5/16"-18 UNC (16 PLACES)

> GREASE FITTING 1/8" P.T.F. SAE SPEC. EXTRA SHORT-(4 PLACES)

PANEL (1) D3330-1 LEFT PANEL (1) D3330-2 RIGHT PANEL (1)

D3330-13

SHORT PIN

BRACKET (1)

D3330-3

BOTTOM

D3332-043 SHORT PIN (1)

D3335-1 SHORT SHOP COPY SPRING (1) (NOT SHOWN) RETURN TO **ENGINEERING**

MS21042L5 NUT (2 PLACES)

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UNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE WORK ORDER NOS 5415

1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

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